
Additional information online at: http://support.nextengine.com
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Chapter 1

What's New...
1.1 ScanStudio HD 1.2.0

ScanStudio HD 1.2.0 get it here: ->

64 Bit Architecture:
* ScanStudio HD is now a full 64 bit native application.
* Dramatically larger memory resources for large scan jobs.
* NOTE: Please uninstall all 32 bit ScanStudio versions prior to installing ScanStudio HD x64.

Windows 7 Compatibility:
* ScanStudio HD now operates fully under the latest Windows 7.
* Please reduce your UAC setting to allow ScanStudio HD licensing.

Next-Generation Algorithms:
* New technology for FUSE, MERGE, ALIGN, and POLISH algorithms.
* The new algorithms improve model quality, work faster, and use less system memory.

New Scan Panel:
* Simplified, cleaner user interface.
* Faster and more responsive to user input.
* Enhanced MultiDrive controls.

Revised User Interface:
* Completely overhauled to leverage the latest Windows UI technology.
* Speed and snappiness of the application is greatly improved.

MultiDrive (2-Axis) Support:
* MultiDrive provides for automated multi-axis Scanning and Alignment.
* To see the MultiDrive in action check out the "What's New" section of the NextWiki or click here:

* For more information contact info@nextengine.com or start a chat to speak with an Application Engineer.

NextWiki Support Center:
* NextWiki now works in its own independent, concurrent window.
* Allows for easier access to support media and live chat with Application Engineers while using the application.

Corrections & Updates:
* Improved installer for better driver compatibility.
* New User Manual included w/ ScanStudio HD.
* Scan Panel model name issues resolved.
* ScanStudio HD hang upon close is corrected.
* "Generating Points" bug is eliminated.
* Scanner USB connection robustness improved.
* Improved Auto Alignment algorithms for AutoDrive and MultiDrive.
* New status indicators.
* Many more quality advances.
IMPORTANT: Microsoft Dot NET 3.5 Required:
* To run ScanStudio HD 1.2, .NET 3.5 needs to be installed.
* .NET 3.5 comes standard w/ Windows 7 and Vista.
* Download it here: http://download.microsoft.com/download/6/0/f/60fc5854-3cb8-4892-b6db-bd4f42510f28/dotnetfx35.exe

Thanks for your support,

NextEngine Development Team
1.2 MultiDrive

Setup

MULTIDRIVE SETUP

-Here are the items that are included with the MultiDrive

Allen wrench and L Bracket AutoPostioner

-Attach the L Bracket to the MultiDrive with two flat head screws and allen wrench

-Attach the MultiDrive to the bottom of the scanner and fasten a screw underneath the scanner for additional stability
-Plug in the MultiDrive to the scanner

-Start ScanStudioHD and proceed to Calibration

Calibration

CALIBRATING THE MULTIDRIVE

When starting your first scan in

-"Start" to begin the automated calibration process (We suggesting using the palm tree included with the MultiDrive)
-"Skip" if you wish to proceed to the scan panel and choose
-"Learn More" to be directed to this help page.
You can

-This function is available for re-calibration when alignment results in an error or when the MultiDrive was detached and is reattached.

**Scan Process**

**SCANNING PROCESS**

After calibration is

- Five families are now available for predefined settings for Positioning, Divisions, Start Angle, Tilt Angle, Points/IN^2 and Target
- Clicking on the family name will enable the tab to edit the settings.
- To enable or disable a family, simply check or uncheck the circle next to the family name.
- Starting positions can be set for both the initial and tilt axis by moving the slider bar arrow.
- The start axis has the full 360 rotation and tilt axis is bounded to -35 to 45 degrees.
- Use the top slider bars to visually set the starting and tilt positions. (This will update the settings for the scan family)
-Select the scan settings for each tab and check the tabs you want to have scan. If the setting for a tab have been adjusted, but the tab is not checked it will not scan.

-All MultiDrive scans are to be in MACRO mode.
-Select a ROI for your model to prevent the MultiDrive from being scanned in for certain tilt angles.
-If additional scans are needed, enter scan panel and position the model by using different starting and tilt angles to capture additional scans.
-If you physically adjust the part, then a 3 pin alignment will be needed to align.
-When finished, trim unnecessary data and "Fuse" or "Volume Merge" the model for export: ->

Troubleshooting

ADDITIONAL TIPS AND TOOLS

Switching between AutoDrive and MultiDrive
- Simply plug in an AutoDrive to display the proper UI.
- When reattaching the MultiDrive, make sure to recalibrate as needed.

-When more than 5 Scan families are required, then just click on scan to enter the scan panel, and you can add 5 more new sessions. These scans should auto align to the previous scans assuming all the movement and rotations were done by the turntable. If they don't auto-align , just drag the scans into
the green and refine (no pins required)

-Force Calibration. If your scans are not coming in aligned, you may need to run a force calibration. You can do this from the drop down menu, Align, then go down to Calibrate MultiDrive

**Dental**

**DENTAL**

Recommended Scan Settings for Dental Cast Models

Family A Divisions: 6  Tilt: -10
Family B Divisions: 6  Tilt: 45 degrees

-Use the HD speed for higher resolution
Chapter 2

Getting Started
# 2.1 System Requirements

## PC

The 3D Scanner HD is a high resolution device, and quickly captures many millions of points and pixels. A powerful PC is key for being able to visualize and take full advantage of this data.

**Minimum PC Requirements:**
- CPU: 2GHZ PC (Single Core)
- Memory: 2GB RAM
- GPU: 128MB Graphics Card (Dedicated, non-integrated)
- OS: Windows XP
- USB 2.0
- HDD: 10GB Free Space

**Recommended PC Configuration:**
- CPU: Dual Core processor
- Memory: 4GB RAM
- GPU: 512MB Graphics Card (Dedicated, non-integrated)
- OS: Windows x64 (XP, Vista, 7)
- USB 2.0 Powered Hub

**Note:**
If you are going to be scanning large or complex models, we highly recommend running a 64bit OS and upgrading your RAM to at least 4 GB.

For a fast viewing experience, a good graphics card is essential. In our testing we've found that not all GPU's are optimized for dealing with lots of points and pixels.

Quick tip for a new Graphics Card: The latest and greatest is the nVidia GeForce GTS/GTX series. They are well priced and can handle large amounts of scan data smoothly. The GeForce GTS/GTX series is available on Newegg with a price range of $115 to $300.

If you have questions about your system configuration, we'd be happy to help. Please note the SD scanner is only compatible with Windows XP and Vista when you are running as the administrator. All software developed after ScanStudio CORE is only for HD scanners. If you would like to upgrade your SD scanner please contact NextEngine at info@nextengine.com.

Please click "Ask?" to talk to us about it.

## USB

The scanner requires a USB 2.0 connection.

Here's how to check if you have USB 2.0 support, which is required to run the Desktop 3D Scanner.
- Right-click My Computer
- Click on Properties
- Click on the Hardware tab
- Click on the device Manager button

- Scroll down as needed until you see Universal Serial Bus Controllers
- Expand that by clicking on the boxed plus sign in front of Universal Serial Bus Controllers

If it says "Standard Enhanced PCI to USB Host Controller" it is 2.0. If it does not say "Enhanced" it's USB 1.0.

**PC Buying Guide**

It's now possible to purchase a PC with great scanning, CAD, and graphics performance for under $1000.

We've found that the best combo in terms of price / performance is to assemble the computer from scratch, purchasing individual parts. For a ready made PC, options such as Dell and HP will let you choose individual components to meet your needs.

Some tips are provided below for finding the best deals (as of November 2009). We don't have a relationship with any of these vendors, but this is how we buy most of our test hardware.
Go to Newegg.com and check out their latest deals.

Look for a Intel Core2 Quad Processor. These are some of the best processors currently available, and are dropping in price significantly.

Intel Core2 Quad Q9400 - 2.66GHz 6MB L2 Cache - LGA 775 95W  
Price: $190  

Upgrading the RAM:

For stable performance when capturing complete models, 4 GB of RAM is recommended. One example:

4 GB DDR2 PC2-8500 RAM  
Price: $89  

Upgrading the Graphics Card:

We've found that the nVidia GeForce GTS/GTX series are well priced and can handle large amounts of scan data. We've also found that SolidWorks and other CAD programs work quite well with these cards. Here's a well priced sample from Newegg.com

nVidia GeForce GTS 250 - 1GB of RAM  
Price: $150  

**Make sure to download the latest driver for your Operating System**

The ATI FireGL cards are also recommended. They have great price/performance. We do not typically recommend purchasing a nVidia Quadro for this application. This is because only the high-end Quadro models have sufficient processing power to handle large numbers of 3D vertices.

**Support Operating Systems**

ScanStudio HD 1.2 runs on Windows x64 operating systems, including the new Windows 7 x64.

ScanStudio HD 1.2 offers a full 64 bit application.

ScanStudio Core with the SD scanner is only compatible with Windows XP and Vista (with administrator rights).
2.2 Software Installation

Download

Please uninstall 1.7.3 before installing ScanStudio HD.

- Go the ScanStudio Quick Start Page at http://www.nextengine.com/start

Link to the Download for ScanStudio HD 1.2.0 ->

![ScanStudio Quick Start Page](http://www.nextengine.com/start)

Enter your e-mail address and password

- You can find your username and password in the order confirmation e-mail. If you need your account information please e-mail info@nextengine.com

- Choose to SAVE the file.
After download is complete, double click the installer file to start Installation.
Accept the License Agreement and click

It is recommended to install in the

Every box should be checked and then
Click to Install the Software

The latest version of .net is required to

Make sure the scanner is unplugged
Once Installation is complete click

- For an SD scanner and ScanStudio 1.7.3 you will need to be logged in as an administrator to install and run the software. For HD scanners running HD 1.1.0 and newer you do not need administrator privileges on the computer.

**Connect**

- Connect the scanner to the computer's USB port

- For XP and Vista a window will appear alerting you that new hardware has been detected.
Select option to Install the software

When the wizard has completed the

- For Windows 7 the drivers should automatically install once you plug in the scanner.

The scan arrow

Online
If you are connected to the internet activation is very simple.

You will be asked to sign-in the first

- If your computer is connected to the internet it should automatically detect your computer and validate your ScanStudio license.
- Go to Help, About ScanStudio to see which version of ScanStudio you are running
  - Click on Support and go to My Software to see your license status.

**Offline**

You do not need an Internet connection to use ScanStudio.

If your computer is offline you will see this

- Please go to this link http://support.nextengine.com/license/setup.
Enter in the requested machine information

Your license will be e-mailed to

- Transfer the license file to your offline computer via a USB drive.
- Save the license file on your computer.
- Click the license file to launch ScanStudio.

License

ScanStudio Core or HD Licensing:
- Core or HD can be installed on multiple computers.
- If your scanner says HD on the front you will want to run HD, if not run Core.

ScanStudio CAD Tools and HD Pro Licensing:
- CAD Tools and HD PRO are assigned to a single username and can only be used on one computer per license.
To activate, click where it says OFF and then it will say Activating followed by

**License Transfer Procedure**
- Click on Support inside of the application.
- Go to My Software
- You need to turn the software OFF on the old computer before activating it on a new machine.

*If you have a question about your license please click ASK and someone from technical support will help you.*
2.3 Hardware Installation

Scanner

Installing the Scanner:

- Get your USB and power cords out of box

- Plug power cord into outlet and back of scanner

- Plug USB cord into back of scanner and computer USB port
Note: USB 2.0 is required to handle the large volume of 3D data and images.

**AutoDrive**

Setting up the AutoDrive and PartGripper:

**AutoDrive**

- Screw PartGripper into one of four corner sockets on AutoPositioner
- Tighten Platter on PartGripper

- Rotate Post clockwise (about 6 turns) to tighten PartGripper into AutoDrive

**Tripod**

**Scanner and Tripod**

There is a screw hole on the bottom of the scanner for attaching the scanner to a tripod
Next Step: Download and install ScanStudio -> or if already installed start your first scan
2.4 Customizing ScanStudio HD

File Management

- Each new scan is named 3D_Scan_## where the ## gets incremented to ensure a unique filename for each new scan.

- When you capture the first scan in a model, you can specify the filename by entering it in the yellow status area in top bar of the Scan Setup Panel:

- A new folder will be created in your scan results directory with the specified name. Your SCN and JPEG files will be saved into that folder as the scan is captured.

- When you do a File-Save As, ScanStudio will save all of the needed files (SCN, JPEGs, etc.) into the directory you select, so you should be able to delete the 3D_Scan_## directory once you've done a File-Save As.

- File-Save should save your current SCN file wherever it resides, so it should save into the 3D_Scan_## directory unless you have performed a SaveAs or named the model at scan time, at which point it would save into your specified directory.

Preferences

- The Application Preferences Dialog is available from the Edit-Preferences menu and can be used to customize ScanStudio to fit your usage.
Scan
- By default, the scan save directory is located under your My Documents\My 3D folder under your username.
- You can customize the directory after installation

Polish
- Turn On/Off Model Backups which can be used to undo changes and restore from corrupted files
- Optionally display a settings dialog as part of AutoTrim
- Turn On/Off the unloading of models while Polish to help save memory

2D Texture Display
- Enable/disable texture loading and display (can be disabled to save memory).
- If it is disabled your model will only be displayed in solid mode.

Performance

Click on Performance to select additional
Prompt to Upgrade Memory
- Optionally check your system for the minimum RAM needed to run ScanStudio (a warning is displayed at application startup if your system does not meet the 2GB min. requirements).

Prompt to Upgrade Graphics Card
- Optionally check your graphics card and warn if it is not compatible with ScanStudio (a warning is displayed at application startup if your graphics card is not supported).

Enable/disable graphics card caching for higher rendering performance.

Monitor Hardrive Space
- Optionally monitor your free hardrive space and warn if your system is running low.

Monitor Memory Usage
- Optionally monitor the amount of available memory (RAM) and warn if your system is running low.

Graphics Card Caching
- Enable/Disable graphics card caching.
- If you have an ATI graphics card and experience USB issue you will want to turn this off.
- If you are working with large models and are having a slow response moving the model on the screen you will want to enable this.
Chapter 3

Scan Process
3.1 Setup

Surface Prep

Prepare dark, shiny or transparent objects using included tools to help the lasers capture the data.

Paint Pens: Washes off most

Powder: Talc

Testing has also shown that a spray powder like Magnaflux Spotcheck SKD-S2 Developer works well for prepping objects prior to scanning. Here is a link to the site where you can purchase. Magnaflux Buy Page

Magnaflux Spotcheck

Other spray alternatives such as foot powder spray or white hairspray can be used as well:
Alignment Prep

It may be helpful prior to scanning to make alignment marks using the alignment pen. These marks will make it easier to place pins and identify locations on the object. Alternatively, the 3D geometry that the Scanner captures can be used to align scans.
3.2 Controls

Mouse Controls

- Right click to zoom.
- Left click to rotate the model.
- Hold down the left and right buttons together to pan.
- Use the center scroll button to pan without selecting an area during trim.

Starting and Stopping

- Click the Start button to run the scan

NextWiki Support Center

The SUPPORT button will take you to the NextWiki Support Center.
Browsing

- Click on the Close button to close a scan before starting a new project

- Click on the Browse button to open a previously saved scan
3.3 Scan

Intro

- Enter the Scan Panel by clicking the Scan button

- Customize your scan name in the yellow toolbar

There are 3 main types of scans:

360:
- Select the "360" scan option in the scan panel to scan the object from every angle.
- The number of divisions will control the degree of rotation between scans and the total number of scans
- The individual scans will be grouped as a family.

Bracket:
- Select "bracket" scan in the scan panel to scan three consecutive angles.
- The number of divisions will control the degree of rotation between scans
- The three scans will be grouped as a family. More on Scans and Families

Single:
- Single scan of the object from one angle.

Speed

Precision:
Choose MACRO or WIDE distance based on object size and desired resolution
Macro = 0.005" accuracy, 3x5" field of view
- Place object 6.5 inches from the front of the scanner

Wide = 0.015" accuracy, 10x13" field of view
- Place object 17 inches from the front of the scanner

Extended = 0.015"+ accuracy, 16x22" field of view
- Available with HD PRO
- Objects can be placed up to 30" from the face of the scanner

Speed:

ScanStudio CORE
Choose Standard, Quick or Fine scan speed based on desired scan time and quality

ScanStudio HD/HD PRO

Macro Reference Table
Wide/Extended Reference Table

**Tips**
- For ScanStudioHD, go to Scan -> Settings -> Texture Capture Mode - and choose Monochrome for faster scan speed.
- Choose Fine or HD Speed for the greatest resolution.
- Choose Quick Speed to capture data the quickest with lowest resolution (not recommended for most parts).

**Position**
- Orient object in viewfinder using Rotate buttons

**Turn/Step Arrows:**
- One click on a Turn Arrow rotates the AutoDrive a single increment for more precise positioning.
- One click on a Step Arrow rotates the AutoDrive one division.
- For example, if the divisions is set at 4, clicking on the step button will rotate the object 90 degrees.
- The left arrow rotates the object clockwise.
- The right arrow rotates the object counterclockwise

**Note:** The AutoPositioner should only be rotated using the Rotate Arrows and should not be done manually.

**Region of Interest**
- Drag the cursor around the object to select a smaller scan area
Regenerate

- Since the raw scan data is saved at scan-time, you can regenerate the points at any time with different point-generation settings.
- These settings have the same effect as the sliders on the scan setup screen.
- Re-Gen is particularly useful for changing the decimation value after a scan has been completed.

Steps:
- Click on Fuse, Re-Generate Scan(s)

- Select new scan settings for reprocessing

- Restore Trimmed Data: Choose this option to restore the trimmed data from either a single scan, family or the entire model.
**Next Step:** Remove unwanted areas such as the PartGripper using Trim or Align your scans to make a complete model -> . For tips on viewing your scan ->

- If you have any further questions, please click on the Ask? button.
3.4 Align

Intro

Note:
- Prior to scanning, it may be helpful to make alignment marks using the alignment pen.
- These marks will make it easier to place pins and identify locations on the object.
- For the Palm Tree image below, the markings on the model can be used for our reference points.

Selecting Scans to Align
- Double click on thumbnail of a family to separate the family into individual scans

Alignment Screen

Click on Align to enter

- When you enter Alignment, you'll see a split screen view
- The left side shows an assembly of scans/families that are already aligned
- The right side shows the next piece that you're attaching to that assembly
- The green side contains scans and families that are already assembled
- The blue side is for pieces that aren't part of the assembly yet
- To break apart or assemble your model, simply drag parts from one side to the other

**Single Family**

**Alignment for 360 or Bracket Scans**
- Place 1 pin on a common location between 2 scans within the family.
- Drag the pin to the location or double click on the point to place the pin.
- The yellow status bar will walk you through the process
- Click "Attach Scans" to add your scan to the assembly

- Click File > Save after each alignment in order to save pin locations
- You can detach a scan by dragging it from the green to the blue and then you can adjust the pin.

**AutoAlign**

AutoAlignment uses previous AutoDrive alignment information to position the scans relatively close then refines the alignment to accurately align scans using the AutoDrive as they are captured, without requiring any user input.

AutoAlignment will result in accurate alignments if the AutoDrive and Scanner are close enough to the same relative position as the last manual turntable alignment (for each depth range).

**For Example:**
- Start up the scanner for the first time and place the turntable where you want it.
- Do your first scan and manually align by placing pins.
- Then if you scan again either that object or a different object without moving the turntable with respect to the scanner it will auto-align.
- You can then restart ScanStudio or start a new scan and as long as the turntable is not moved it will auto-align.

- If AutoAlignment does not result in an accurate alignment, the standard Align tool can be used to place correspondence points and align the scans.

**MultiFamily**

- Multiple families can be aligned together.

- Place 3 pins on common locations between the 2 families
Two pins placed in front

Third pin placed in back

**Attach Scans**
- The yellow status bar will walk you through the process
- Click "Attach Scans" to add your scan to the assembly

- Click File > Save after each alignment in order to save pin locations
- You can detach a scan by dragging it from the green to the blue and then you can adjust the pin.

**Next Step:** Once it's all put together, learn how to trim and fuse your scan data -

**Align Settings**

**Advanced Settings**
Max Iterations
- Input a value which limits the number of times of iteration of the fine alignment.

Sample Ratio
- 1/1, 1/4, 1/9, 1/16, 1/25, 1/36, 1/49 and 1/64.
- If you are dealing with a large data set, you may sample it. Doing this, the registration result won't be sacrificed, but the processing time greatly decreases.

Ignore Outlier Verticies
- If checked, data which is far from the average will be ignored during calculation.

Allow only small transform
- The entire overlapped region is considered while assuming that the initial alignment is already well done.
- It is recommended to check this option if there are few geometric features in the overlapped region.

Fixing Scans
When aligning multiple families it may be beneficial to lock the individual families in place so that any future alignment does not disrupt the already aligned families.

Fixing a Single Family
- After your single family alignment is complete (double click on the family if you need to expand it out), then go to Align, Settings.

- Check the box "Fixed (will not be moved by alignment)" for scans A1-An. This will lock the individual scans in the family and not be moved with future alignment.
- If you check the Fixed button for the Family A tab, then this will lock the entire family in place and not just the individual scans for that family.
Fixing Multiple Families

- For multiple families, go to Align, Settings and check the box "Fixed (will not be moved by alignment)" for the families that have been successfully aligned and wish to be locked in place.

Example:
- Starting out with three families (One 360 and two brackets)
- Attach Family A to Family B (both families are not fixed)
- Go to Align, Settings and check "Fixed" for Family A and Family B (They are now locked in position)
- Proceed to attach Family C to A and B.
- After C is successfully aligned, then go to Align, Settings and fix Family C
- Repeat for any additional family attached.
3.5 Trim

Intro

- Back up your scan file as a different copy unless ScanStudio has not done so already.

Click the 'Trim' button in the

- Click the circle/square/square selector/poly selector button in the toolbar to select data

- Select the area on the scan to be removed and continue selecting until all unwanted area is highlighted
- To remove selected area, click on the "Trim" button in the toolbar
- Continue the process until all unwanted area has been removed

Before Trim

After Trim

Deselecting

- If an area is incorrectly selected it can be deselected before trimming takes place.
- To deselect an area, click on the "minus sign" in the toolbar, which will turn the selectors to blue

- Then click on the area to be deselected.
- Click on the "plus sign" in the toolbar to return the circle/square to red and resume selecting area to be removed
- Select "undo" under Edit in the toolbar to undo the last trim. (This will only work if you have Enabled Model Backups)
- You can also restore trimmed data through Regeneration of your scan found here: ->

Navigating

- Click on the "pointer button" before zooming or repositioning the object

![Pointer Button](image.png)

- Drag object up/down while right clicking to zoom.
- Drag the object while holding down both mouse buttons to pan ->.
- Hold down center scroll to rotate object without selecting any areas.

When to Trim

- You can trim completed individual scans of 360/bracket scans while other scans are finishing.
- Before alignment you should not trim away parts of the object, only parts of the PartGripper.
- After alignment you can trim overlapping data to improve fusing/merging.
- Double click on the aligned family and drag the scan to be trimmed into the blue thumbnail bar

![Trimmed Scans](image.png)

Next Step: Fuse your scans to remove any remaining overlap -> or align your scans if needed ->

AutoTrim

- Auto-trimming automatically detects and removes data that was captured at a steep angle relative to the line of sight of the scanner.
- This can be useful in removing data that may negatively affect alignment or blending.

- Auto-trimming is available under the Polish menu and should be run before aligning, fusing or merging multiple scans together.

![AutoTrim](image.png)

- With this option selected you can choose the angle for trimming.
If you have any further questions, please click on the Ask? button.
3.6 Fuse

Fuse

The Fuse tool Volume Merges, Remeshes, Fills Holes and Simplifies your aligned scan data.

- Ensure that the data that you would like to fuse is aligned in the green section of the bottom view bar.

Click Fuse

Choose Simplification Level

- Enter the desired deviation tolerance for any mesh simplification (decimation)
- 0.00" simplification will not simplify the data
- Increasing the simplification will simplify your model and make the file size smaller.
- It will perform intelligent simplification, which keeps more points in detailed areas and fewer points in larger planes.

Click to enter Settings

- The Hole Filling Slider controls the max. circumference size of holes to fil.
- Control how much blending of the textures to perform (to account for brightness variations):
- Resolution Ratio determines the new average vertice length in relationship to the current length.
- Values less than 1 will decrease your triangle size. Values greater than 1 will increase your triangle size.
- **It is best to keep this at the default of 0.9.**

Click FUSE

A new family containing the Fused results is

**Volume Merge**

The Volume Merge tool eliminates the overlap from multiple scans and merges them into a single mesh.

Volume Merge can be used in place of Fuse if you do not wish to Remesh or Hole Fill your scans.

**To Merge multiple scans into a single mesh:**

- Ensure that the scans to merge are in the green section of the bottom view bar.

Select Volume Merge
Set the Resolution Ratio

- Controls the size and amount of triangles that will be in the merged result.
- **It is best to keep it at the default of 0.9.**
- Values from 0-1 will result in smaller triangles than those presently in the scan.
- Values larger than 1 will result in larger triangles with a possible loss of detail.

A new family containing the Merged results is

The Merge process will not automatically fill holes in the mesh where there is no scan data. You can use the Remesh option after a Merge to create a water-tight mesh (more info: ->).

**Fusing Large Models**

- The number of points that can be merged or fused at one time is dependant on the Computer Specs.
- To fuse/merge larger models we recommend these specs:

  **CPU:**
  Dual Core, Quad Core or i7 processor

  **Memory:**
  4+ GB RAM
Graphics Card:
512+ MB GPU (Dedicated, non-integrated)

Operating System:
Windows XP 64 Bit
Windows Vista 64 Bit
Windows 7 64 Bit

You can check the number of points in your model under File->Model Information.

To reduce the number of points in your model Regenerate your data a higher simplification level. See next section for instructions for regenerating.

**Regenerate**

Since the raw scan data is saved at scan-time, you can regenerate the points at any time with different point-generation settings. These settings have the same effect as the sliders on the scan setup screen.

Re-Gen is particularly useful for changing the simplification value after a scan has been completed.

**Steps:**

Click on Fuse, Re-
Select new settings for reprocessing

- Higher Simplification values will result in fewer points in the model.
- Simplification level of 2 will result in 1/4 of the original data, level 3 will result in 1/9 of original data...
- Simplification can be increased and decreased at any time without losing original data.
- Restore Trimmed Data: Choose this option to restore the trimmed data from either a single scan, family or the entire model.

**Texture Quality**

**Texture Blending**

- Prior to fusing there is overlap between scans.
- When you fuse a model the best 3D data for each point is kept and the rest is removed to create a single mesh.
- There may be varying shadows on the final fused result depending on which 3D data and associated texture remains post fuse.

**Tips to improve textures:**

- Ambient lighting- Minimizing the ambient lighting in the room can help improve textures.
- Object Distance- If you are repositioning the object make sure to keep the same approximate distance to reduce color variation.
- Shadows- Try to minimize shadows as much as possible. Keep in mind the PartGripper can cause shadows. Prior to scanning you can preview the rotation using the STEP and TURN buttons in the scan panel. If necessary you can adjust the position of the rotations to reduce shadows. If you have a single scan with an extreme shadow you can try to trim out the shadow as long as the data was capture from a different angle.
3.7 Polish

Hole Fill

- Enter the Polish panel.

- Select the Fill tool.

Holes are automatically detected

**Note:** Please make sure that when using the Fill tool, you are working with a fused, merged or a single scan model.

- Use the selector tools to select the holes that you would like to fill.
Selected holes will turn orange

- When you finish your selection(s), select the Fill button to permanently commit these triangles into your model.
Auto Hole Fill

To have ScanStudio automatically fill holes in the scan data:

- Ensure that the data that you would like to fill holes on is a volume merged model in the green section of the bottom view bar.

- Select the Fill Holes tool from the Advanced Polish Menu.

- Enter desired Hole Filling Settings.

  a. FILL METHOD:
     - Flat Fill will fill the holes along a flat edge.
     - Smooth Fill will fill the holes along a smooth edge.
     - Curvature Fill will analyze the neighboring geometry and try to match the overall curvature.
  b. MAX VERTICES: Controls the maximum number of vertices for holes to fill. Increase to fill more holes.
  c. LEAVE LARGEST: Enable this option to leave the largest hole in the scans.
  d. SMOOTH BOUNDARIES: Enable this option to smooth the vertices on the edge of the holes as part of the fill process.

You can also use the Remesh tool to automatically fill holes in merged data: ->
You can alternatively use the ScanStudio manual hole filling tool to manually select and fill holes (more info: ->).

If you have any further questions, please click on the Ask? button.
Buffering

- Click on the Polish tool.

- Then click on the Buff tool.

Note: When buffing, please make sure that the model is a fused or merged model.

- Select localized data to smooth or all for the entire mesh.

Selected data will be highlighted red

Settings

3. Enter the desired buff options:
a. Buff Method: Laplacian and Loop are two different smoothing methods. The Curvature option can be used for curvature based smoothing.
b. Buff Weight: Increase to run a higher level of smoothing (when the Loop method is used, the number of iterations is all that needs to be specified, the smoothing weight has no impact).
c. Deviation Tolerance: Optionally enter the allowable deviation for the smoothing.
d. Max Iterations: Increase to run more iterations of smoothing and therefore reduce more noise.
e. Smooth Boundaries: Enable this option to smooth vertices around the edges of holes.
f. Preserve Sharp Edges: Enable this option to try and retain sharp edge detail.

Results
If you have any further questions, please click on the Ask? button.

**Simplify**

*Note:* When using the Simplify tool, please make sure that you are working on a fused or merged model. Simplifying prior to fusing/merging will create non-uniform mesh. Please regenerate scans if you need to decrease model size before fusing (more info -> ).

- Click on the Polish tool.

- Click on the Simplify tool.

- Select the local data to simplify or select all.
- Choose the desired simplification tolerance from the top menu bar slider.

- Click the SIMPLIFY button.

Before Simplify
After Simplify

If you have further questions on the simplify tool, please click on the Ask? button.

**Remesh**

- Ensure that merged or fused model is in the green section of the bottom view bar

**Note:** It is advised to remesh scans that have been merged/fused. For more info: ->.

- Select the Remesh tool from the Advanced Polish Menu.

Choose Remesh Settings

**Resolution:** Controls the size and amount of triangles that will be in the remeshed result.
Values from 0-1 will result in smaller triangles than those presently in the scan. Values larger than 1 will result in larger triangles with a possible loss of detail.

**Fill Holes:** Select the Hole Filling Settings to fill some or all holes.

![Fill Holes Settings](Image)

**Fill Method:** You can experiment with the different fill methods to see which works best for your model and the sizes and shapes of the holes.

**Smooth Boundaries:** Select this option to smooth the boundary of the newly filled holes.

**Keep Largest Hole:** If your object has an opening that is part of the design select this option to keep that hole from filling.

**Keep Holes Larger Than:** If you don't want to fill all holes, then you can manually set which holes of circumference size to fill.

The Remesh tool can be very useful when run after Merging Scans to create a water-tight mesh.

If you have any further questions, please click on the Ask? button.

**Clean Defects**

**Clean Defects** should be run at the end of your polishing process and can be used to automatically eliminate any self intersecting or non-manifold triangles.

To Clean Defects in your mesh:

1. Ensure that your Merged and Remeshed model or fused model is in the green section of the bottom view bar.
2. Select "Clean Defects" from the Polish - Advanced menu.

Any defects in the mesh will be automatically detected and cleaned.

If you have any further questions, please click on the Ask? button.
3.8 Orient

The **Orient Tool** can be used to define an origin and Orient your scan data in a defined global coordinate space.

- Click on the CAD button from the top toolbar to enter the CAD toolbar:

- Select Orient to enter the Orient toolbar:

- ScanStudio will show a bounding box representation of the common view planes (top, left, front, etc.):

**Settings**

**Rotate**
- First option to rotate both bounding box with model
- Second option is to rotate the model with a fixed bounding box
- Third option is to rotate the bounding box with a fixed model

**Constrain**
- Use the constrain buttons to limit rotations on the x, y or z axis

**Base**
- Click the base button and place 3 pins on the object to define one of the common view planes of the
bounding box:

**Faces**
- Click on faces to view the front, back, left, right, top and bottom locations

**Origin**
- Click on the origin button and place 1 pin on the mesh to define the origin.

Notes: Mesh scan data can be globally oriented, but CAD data cannot.
3.9 Measure

Volume Measurement

- Ensure that your fused or merged and remeshed data is in the green section of the bottom view bar.
- Select Volume from the Measure menu:

- The calculated volume will be displayed:

- This tool is only available with the ScanStudio CadTools upgrade.

Surface Area Measurement

- Ensure that your fused or merged and remeshed data is in the green section of the bottom view bar.
- Select Surface Area from the Measure menu:

- The calculated surface area will be displayed:

Point to Point Measurement

- To measure a distance on a scan you can click on one point then press the letter "i" on your keyboard.
- This will give you the coordinates of that point.
- Then do the same at your second point and it will give you the new coordinates along with the
distance to the previous point.
3.10 Output

- Click the OUTPUT button to output the scan model.

- Choose the type of file you want to output

You can also export through the File-> Save As option.

Mesh Files

- ScanStudio HD allows the export of PLY, U3D, OBJ, XYZ, STL and VRML files.

NZIP Files

- An NZIP file is a compressed ScanStudio file that contains the SCN file and associated JPEGs
- It is useful if you need to transfer a scan file to a different computer.
**3D Print**

Currently in development.

**IGES and STEP Files**

- Exporting IGES and STEP files is only available with ScanStudio CadTools.

- For more information about upgrading to CadTools please contact info@nextengine.com.

- Mesh data cannot be exported as an IGES/STEP file.

- Insure the model contains either splines or autosurfaces in the green section of the toolbar (for more info click here -`).

![IGES STEP Selection](image)

**Select**

Name your scan, choose the output units, click

**Rapidworks**

- Directly transfer a fused or unfused model from ScanStudio to Rapidworks.

- Surfaces and Splines cannot be transferred.

![Rapidworks Selection](image)

**Select Rapidworks**
- Output your currently loaded model as is.

- If you are exporting unfused scans, you have the option of Regenerating the scan data during the export process.

- Choose to output the Selected Scan Family, Attached Data (in the green) or the Entire Model.

**Solidworks**

- Fused or merged scans can be directly transferred to Solidworks Office Premium.
- To enable the transfer the ScanTo3D add-in must be loaded in Solidworks.
- To load the add-in go to Tools-> Add-ins in Solidworks.

For more information on using your scan data in Solidworks click here ->.
Chapter 4

ScanStudio HD Add-Ons
4.1 MultiDrive

Setup

-Here are the items that are included with the MultiDrive:

![Allen wrench and L Bracket and AutoPostioner](image)

-Attach the L Bracket to the MultiDrive with two flat head screws and allen wrench

-Attach the MultiDrive to the bottom of the scanner and fasten a screw underneath the scanner for additional stability

![MultiDrive setup](image)
Plug in the MultiDrive to the scanner

Start ScanStudioHD and proceed to Calibration

Calibration

When starting your first scan in

"Start" to begin the automated calibration process (We suggesting using the palm tree included with the MultiDrive)
"Skip" if you wish to proceed to the scan panel and choose
"Learn More" to be directed to this help page.

You can

This function is available for re-calibration when alignment results in an error or when the MultiDrive was detached and is reattached.

Scan Process

After calibration is
A new scan panel will be loaded when

-Five families are now available for predefined settings for Positioning, Divisions, Start Angle, Tilt Angle, Points/IN^2 and Target
-Clicking on the family name will enable the tab to edit the settings.
-To enable or disable a family, simply check or uncheck the circle next to the family name.
-Starting positions can be set for both the initial and tilt axis by moving the slider bar arrow.
-The start axis has the full 360 rotation and tilt axis is bounded to -35 to 45 degrees.
-Use the top slider bars to visually set the starting and tilt positions. (This will update the settings for the scan family)

-Select the scan settings for each tab and check the tabs you want to have scan.
If the setting for a tab have been adjusted, but the tab is not checked it will not scan.
- All MultiDrive scans are to be in MACRO mode.
- Select a ROI for your model to prevent the MultiDrive from being scanned in for certain tilt angles.
- If additional scans are needed, enter scan panel and position the model by using different starting and tilt angles to capture additional scans.
- If you physically adjust the part, then a 3 pin alignment will be needed to align.
- When finished, trim unnecessary data and "Fuse" or "Volume Merge" the model for export: ->

Troubleshooting

Switching between AutoDrive and MultiDrive
- Simply plug in an AutoDrive to display the proper UI.
- When reattaching the MultiDrive, make sure to recalibrate as needed.

- When more than 5 Scan families are required, then just click on scan to enter the scan panel, and you can add 5 more new sessions. These scans should auto align to the previous scans assuming all the movement and rotations were done by the turntable. If they don't auto-align, just drag the scans into the green and refine (no pins required)

- Force Calibration. If your scans are not coming in aligned, you may need to run a force calibration. You can do this from the drop down menu, Align, then go down to Calibrate MultiDrive

Dental

Recommended Scan Settings for Dental Cast Models
Family A Divisions: 6  Tilt: -10

Family B Divisions: 6  Tilt: 45 degrees

-Use the HD speed for higher resolution
4.2 HD PRO

SCANSTUDIO HD PRO

4x Data Capture
HD scan speed allows for a maximum point cloud resolution of .0025", thereby capable of capturing finer details and smaller objects.

Extended Wide Mode Scanning
In the scan panel select Extended mode to increase the depth range to 30 inches from the scanner. The maximum field of view in Extended mode is 16 x 20". There will be a degradation in the accuracy of the scan results at these distances, it is suggested that you scan white objects for best results.

Faster Laser Scan Time
With HD PRO activated the laser scan time is nearly twice as fast.

Activating HD PRO
To activate HD PRO click on Help>My Software and activate on the My Software page.

To purchase the HD PRO license visit the buy page here.
This software requires an HD capable scanner. For more information click the ASK button below.
4.3 CAD Tools

Intro

SCANSTUDIO CAD TOOLS

Auto Surfacing
1 - Button creation of NURBS surfaces. CAD TOOLS creates a patch network of surfaces on your mesh models for easy IGES and STEP export.

Spline Creation
Defined spacial splines can be created with ease. Simple curves are traced from your mesh models and are great for referencing size and shape.

File Export
Easy output of Splines and Surfaces as IGES or STEP.

Activating CAD TOOLS
To activate CAD TOOLS click on Help>My Software and activate on the My Software page.

To purchase the CAD TOOLS license visit the buy page here.
For more information click the ASK button below.

Spline

The Spline Tool can be used to extract boundary curves from your mesh data.

- Ensure that the Fused mesh data that you wish to convert to splines is in the green section of the bottom view bar.
Select CAD

Select SPLINE

- ScanStudio will automatically calculate and display a bounding box which can be used to define the plane cuts to use to extract the boundary splines:

AXIS button to change which face from

SPACING slider to control how far apart

The BOUNDS tool to control which

ORIENT tool to position the mesh data
Use the Rotate tools to move either the mesh data, the bounding box, or both. The Constrain tools can be used to limit rotation along a particular axis. The Base tool can be used to define one of the planes in the bounding box by placing pins on the mesh.

Click SPLINE to complete.

The set of splines created will be added to a common "Spline" family off of the root of the model.

**AutoSurface**

The **AutoSurface Tool** will automatically create a patch network of surfaces from the mesh model. This can be easily exported as an IGES or STEP file.
- Ensure that you have merged results in the green section of the bottom view bar:

Select CAD

Select

Choose the Number of

More surfaces may result in more accuracy.
If the resulting surfaces have missing data then try increasing the number of surfaces.

Click SURFACE

-The resulting surfaces are stored in the SCN file and displayed

Output
- Exporting IGES and STEP files is only available with ScanStudio CAD TOOLS.

- For more information about upgrading to CadTools please contact info@nextengine.com.

- Mesh data cannot be exported as an IGES/STEP file.

- Insure the model contains either splines or autosurfaces in the green section of the toolbar.

Select Output

Select

Alternate Export

Name your scan, choose the output units, click
4.4 ProCare

ScanStudio HD ProCare
- Extended 3 years of Online Support through the NextWiki Support Center with access to Technical Support and Online Documentation.
- Standard Technical Support terms end after 1 year, Online Documentation will remain available for reference.
- Live online chat with expert Applications Engineers who can help with troubleshooting, scanning tips and custom workflow documents for your individual application.

ScanStudio HD ProCare Pricing
$295 - ScanStudio HD ProCare must be purchased within 90 days of original Scanner purchase.

To purchase the ScanStudio HD ProCare visit the buy page here.
For more information click the ASK button below.
Chapter 5

Rapidworks
5.1 Importing Scans

IMPORTING SCANS TO RAPIDWORKS

Select INSERT and

Under Construction...
5.2 Mesh Modeling

MESH BUILDUP WIZARD

Coming Soon
5.3 Surface Modeling

AUTO SURFACING IN RAPIDWORKS

Coming Soon
5.4 ProCare

Rapidworks ProCare
- 3 years of Major and Minor Updates to RapidWorks
- Access to the Rapidworks Success site with over 18 hours of full-screen HD video tutorials and sample files made by expert Rapidworks users.
- Access to the support engineers at Rapidform for more personalized help with models.

RapidWorks ProCare Pricing
- Within 90 days of RapidWorks purchase = $995
- 90 days - 6 months = $1295
- 6 months - 1 year = $1500
- 1 year - 2 years = $1750
- 2 years - 3 years = $2000
- After 3 years = $2495

Rapidworks ProCare can be purchased at www.nextengine.com/buy
Upon purchasing ProCare, e-mail support@rapidworks3d.com or call (408) 856-6200 x2 to sign up for the Rapidworks Success website.
5.5 Solid Modeling
Chapter 6

Other 3D Programs
**6.1 SolidWorks**

http://www.solidworks.com/

-Solidworks Premium (and Educational version)
The Scanto3D Add-In allows you to import and reference mesh scan data in your 3D design.

-Other Solidworks Versions (Standard/Professional)
If you do not have the Premium version and the Scanto3D Add-In you can use ScanStudio CAD TOOLS -> to create surfaces or spines from your scan data, and then export the surfaces or splines as IGES or STEP.
You can also use RapidWorks -> , which allows the user to recreate a Solid Model from the Scan data, then export a fully featured part into SolidWorks native SLDPRF file format.
6.2 RapidForm XO

Rapidform XOR2
Rapidform XOV2
Rapidform XOS
InspectWorks
Rapidform Explorer

http://www.rapidform.com

Rapidform XOR2

- Go to Insert - Import and under the dropdown for file type select **NextEngine files (*.scn):**
6.3 Geomagic


Geomagic Studio
"Transform 3D Scan Data into Accurate Digital Models. Designed to handle the most demanding reverse engineering, product design and rapid prototyping challenges, Geomagic Studio transforms 3D scan data and polygon meshes into accurate 3D digital models. A perfect complement to the CAD, CAE and CAM tools you already own, Studio outputs industry standard formats including STL, IGES, STEP and native CAD files."
6.4 ArtCAM

ArtCAM
http://www.artcam.com/

Here is a great new Forum from users combining the NextEngine 3D Scanner and ArtCAM:
6.5 Mesh Lab

MeshLab
http://meshlab.sourceforge.net/

"MeshLab is an open source, portable, and extensible system for the processing and editing of unstructured 3D triangular meshes. The system is aimed to help the processing of the typical not-so-small unstructured models arising in 3D scanning, providing a set of tools for editing, cleaning, healing, inspecting, rendering and converting this kind of meshes."

Imports all mesh files; STL, OBJ, PLY, XYZ, VRML ->
6.6 Magics

MATERIALIZE MAGICS

- Software for the Rapid Prototyping and Manufacturing Professional.

- Import VRML, STEP and IGES files from ScanStudio HD and ScanStudio CAD Tools into Magics.
6.7 Maya

AUTODESK MAYA

http://usa.autodesk.com/adsk/servlet/pc/index?siteID=123112&id=13577897
6.8 MudBox

Mudbox
http://usa.autodesk.com/adsk/servlet/pc/index?siteID=123112&id=13565928

"AutoDesk Mudbox software is an advanced, high-resolution, brush-based digital 3D sculpting and 3D painting solution. Mudbox features and functionality address the needs of professional modelers working in the game, film, television, and design industries."

-You will need to export your model from ScanStudio as an OBJ file.
-Select 'Open a File...'

-OBJ File Loaded into Mudbox

-Using the sculpting tools you can quickly redesign your model
6.9 ZBrush

ZBrush
"ZBrush is a digital sculpting and painting program that has revolutionized the 3D industry with its powerful features and intuitive workflows. Built within an elegant interface, ZBrush offers the world's most advanced tools for today's digital artists. With an arsenal of features that have been developed with usability in mind, ZBrush creates a user experience that feels incredibly natural while simultaneously inspiring the artist within. With the ability to sculpt up to a billion polygons, ZBrush allows you to create limited only by your imagination."

Check out the website for full details, gallery, and to download a 30-day trial. http://www.pixologic.com/home.php

To Load your scan model in ZBrush you will need to export your model as a STL or OBJ file - >
After opening Software Select Open Model (STL or OBJ)

Select the STL/OBJ file from the directory and the model will load in the app:
6.10  Blender

Blender
http://www.blender.org/
"Blender is the free open source 3D content creation suite, available for all major operating systems under the GNU General Public License."

Download Blender here:
http://www.blender.org/download/get-blender/
6.11 AutoDesk

You can now import IGS files by installing Parasolid Plug-In on the Autodesk Labs site.

Here is the link: http://labs.autodesk.com/utilities/translator_add-ins_for_autodesk/

You can access the translator using the standard Open command in Inventor. You can choose various file types to open and in this case I chose IGES as the file type. Once a file is selected you can choose the Options button on the Open dialog. For IGES files you'll get the dialog below.

![Image of IGES dialog]

If it is water tight it will result in a solid as seen below.

![Image of Blackberry model]

If the objects have holes they will import in as surfaces. The result ended up in Inventors Construction environment with the idea that you can use the tools there to clean up the model and import it into Inventors parameter environment as either a solid or as a surface. The picture below shows the Blackberry in the construction environment.
6.12 Rhino

http://www.rhino3d.com/

You can open your SCN files directly in Rhino 4.0 by downloading the SCN file importer plugin from:

If you do not have the plug-in installed, or if you are using Rhino 3.0, you will need to export your scans as an OBJ or STL file. ->

Inside ScanStudio:
1. Make sure the model is fused. ->
2. Drag the blended family thumbnail into the green side of the bottom view bar.
3. If you have the SCN importer for Rhino 4.0, simply save your SCN file and then open it in Rhino. If you do not have the SCN importer, then goto File > Save As > and change the file type to OBJ and save an OBJ file.

Inside Rhino:
Please download the following tutorials for information on working with imported meshes in Rhinoceros:
http://www.nextengine.com/Rhino_Scan_Remodel.pdf
http://download.mcneel.com/download.asp?id=STLRepair
6.13 Mathematica

Mathematica

STL model loaded as 3D Graphic in Mathematica
6.14 3D Studio Max

http://www.resources.autodesk.com/med/Autodesk_3ds_Max

OBJ Scan Model Loaded in 3D Studio Max
7.1 User License Agreement

NEXTENGINE, INC. SOFTWARE LICENSE AGREEMENT 3D DESKTOP SCANNER AND SCANSTUDIO SOFTWARE PRODUCTS

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IF YOU COMPLY WITH THESE LICENSE TERMS, YOU HAVE THE RIGHTS BELOW FOR EACH LICENSE YOU ACQUIRE.

1. OVERVIEW.

This software package contains multiple products (e.g. ScanStudio CORE, ScanStudio HD, ScanStudio HD PRO, ScanStudio CAD Tools, etc.), each of which is separately purchased and activated. These products are licensed for nodelocked use from a single installation, as defined by this license agreement. For the avoidance of doubt, the products in this software package must be installed onto the same computer, and the individual products cannot be split up and installed onto separate computers.

2. INSTALLATION, LICENSING REQUIREMENTS, AND USE RIGHTS.

a. Software Installation.
The software license is permanently assigned to the 3D Desktop Scanner device with which you acquired the software. That device is the licensed device. You may install and use the software only from a single computer that is owned and controlled by you.

b. Acceptable Use.
You agree to install, maintain, and use the software according to the documentation supplied by NextEngine; to follow NextEngine's instructions for installing updates and upgrades and for correcting and circumventing bugs; and to abide by all of the terms of this license agreement.

c. Term and Termination.
This license agreement is effective until terminated. You may terminate it at any time by destroying all
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Some or all of the software may be licensed on a trial basis. Your rights to use trial software are limited to the trial period. The trial software and length of the trial period are set forth during the activation process. You may have the option to convert your trial rights to perpetual rights. Conversion options may be presented to you at the expiration of your trial period. After the expiration of any trial period without conversion, most features of the trial software will stop running.

h. Development Tools.
The software may contain a software development kit (SDK), including code libraries and development tools. You may only use this SDK to design, develop, test, use, and demonstrate your programs with the software.

i. Pricing and Payment.
Fees for the license granted hereunder shall be due before licensing unless otherwise negotiated with NextEngine. The effectiveness of the licenses granted hereunder is conditioned on the receipt by NextEngine of all applicable fees.

3. SOFTWARE ACTIVATION.

Activation associates the use of the software with you, a specific licensed device, and with a specific computer. During activation, the software may send information about the software, licensed device, user, and computer to NextEngine. This information includes the version, language and the product ID of the software, Internet protocol address of the computer, and information derived from the hardware configuration of the device. By using the software, you consent to the transmission of this information. Some changes to your computer components or the software may require you to reactivate the software.

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If you are a business or organization, you agree that:

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